Strapping Instructions
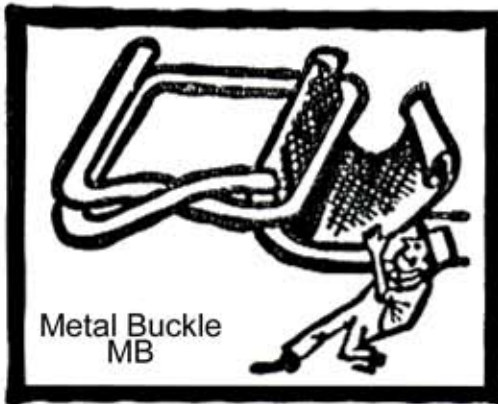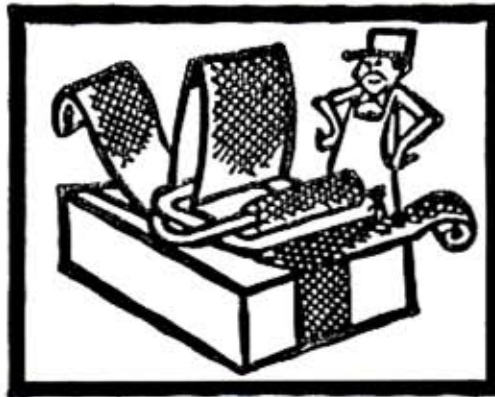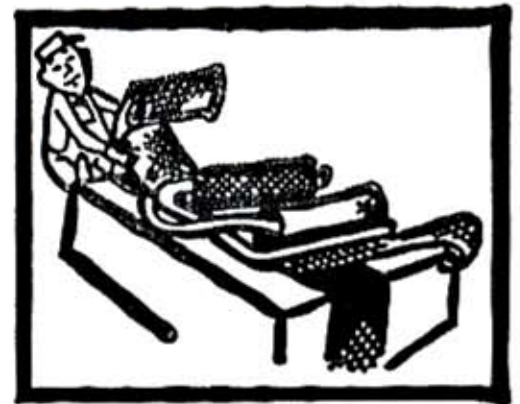
Buckle

Metal Buckle
MB

Loop end of strap and insert through Buckle as shown, Loop over open end of wire.

Encircle package, bundle or pallet with strap - make a loop and insert through buckle over end of wire as shown in Illustration.
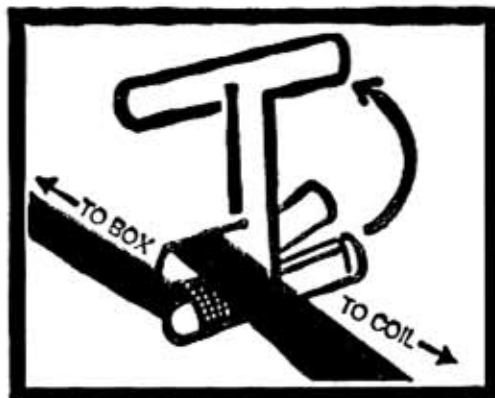
After slipping loop over end of buckle, hold package securely and tension strap around package using 31 Hand Pull (See directions below).
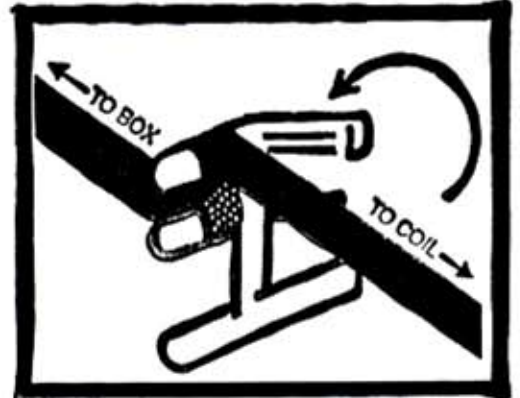
Hand Tool

Excess strap from coil should be pulled and held tight by left hand. Hold tension tool in right hand. Insert excess strapping between the pulling and locking bars as shown.
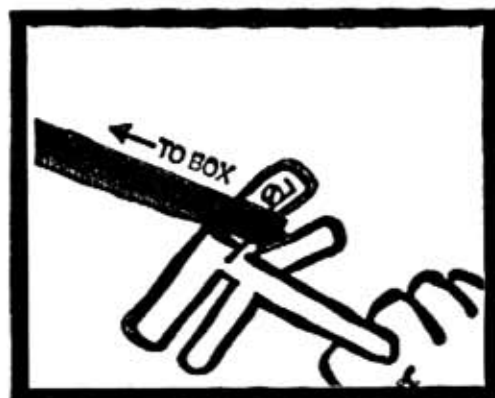
Rotate tool 180° counterclockwise upward with right hand and then downward toward metal buckle, keeping strap tight on tool as shown to avoid slipping

Complete the 360° counterclockwise rotation as shown. Keep proper strap alignment in order to achieve maximum tension when pulled.

With your left thumb pressed tightly over the strap on the corner of the carton, facing you, securely grip the tension tool and pull toward yourself until desired tension is achieved.

Disengage tool from strapping by reversing the previous operation. Insert the excess strapping between cutting and safety bars. Cut off the strap approximately 2 to 4 inches away from the metal buckle.