

## Safety Data Sheet



### Section 1: Identification of the Substance/Mixture and of the Company/Undertaking

#### 1.1 Product Identifier

Product Name                                      HM8512  
Synonyms    Hot Melt Adhesive / *Pinnaclebond* / HM8512PE / HM8512MC  
REACH Registration Number                N/A

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified use(s)                      High performance packaging adhesive, fast

#### 1.3 Details of the supplier of the safety data sheet

Manufacturer                                      Palmetto Adhesives Company  
   112 Guess Street  
   Greenville, SC 29605  
   [www.palmettoadhesives.com](http://www.palmettoadhesives.com)

Telephone (General)                              864-232-8865

#### 1.4 Emergency telephone number

For Hazardous Materials [or Dangerous Goods] Incident  
Spill, Leak, Fire, Exposure, or Accident  
Call CHEMTREC Day or Night  
Within USA and Canada: 1-800-424-9300 CCN725703  
Or +1-703-527-3887 (collect call accepted)  
*Palmetto Adhesives Company CCN# 725703*

### Section 2: Hazards Identification

Appearance	Translucent
Color	Clear to Whitish
Odor	Light to none

#### 2.1 Classification of the substance or mixture

GHS- US Classification

Not a hazardous substance or mixture

#### 2.2 Label elements

GHS- US labeling

Not a hazardous substance or mixture

## 2.3 Other hazards

### OSHA HCS 2012

- As shipped, product is not hazardous. Under United States Regulations (29 CFR 1910.1200 Hazard Communication Standard), this product is not considered hazardous.

## Section 3: Composition/Information on Ingredients

### 3.1 Substances

Composition		
Chemical Name	Identifiers (CAS)	%
Wax	8002-74-2	>20.0
Hydrocarbon	68132-00-3	>30.0
Antioxidant	6683-19-8	<1.0
Ethylene-1-octene copolymer	26221-73-8	>20.0

### 3.2 Mixtures

- Material does not meet the criteria of a mixture in accordance with Regulation (EC) No 1272/2008.

## Section 4: First Aid Measures

### 4.1 Description of first aid measures

<b>Inhalation</b>	• IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Give artificial respiration if victim is not breathing. If signs/symptoms continue, get medical attention.
<b>Skin</b>	• For thermal burns, flush or submerge effected area in cold water to dissipate heat. Cover with clean bandage material. Do not peel material from skin. Get medical attention. For contact at ambient temperatures, wash with soap and water.
<b>Eye</b>	• If dust or molten material contacts the eye, immediately flush with plenty of water for at least 15 minutes. If irritation persists, get medical attention immediately.
<b>Ingestion</b>	• First aid is not expected to be necessary if material is used under ordinary conditions and as recommended.

### 4.2 Most important symptoms and effects, both acute and delayed

- Refer to Section 11 – Toxicological Information

### 4.3 Indication of any immediate medical attention and special treatment needed

#### Notes to Physician

- Burns should be treated as thermal burns. The material will come off as healing occurs; therefore, immediate removal from the skin is not necessary.

## Section 5: Firefighting Measures

### 5.1 Extinguishing media

#### Suitable Extinguishing Media

- Water fog, dry chemical, foam, carbon dioxide

#### Unsuitable Extinguishing Media

- None known

### 5.2 Special hazards arising from the substance or mixture

- Unusual Fire and Explosion Hazards**
- Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

#### Hazard Combustion Products

- Carbon dioxide, carbon monoxide, formaldehyde, acetaldehyde, irritating smoke.

### 5.3 Advice for firefighters

- Wear positive pressure, self-contained breathing apparatus (SCBA). Structural firefighters' protective clothing will only provide limited protection.

## Section 6: Accidental Release Measures

### 6.1 Personal Precautions, protective equipment and emergency procedures

#### Personal Precautions

- Do not walk through spilled material. Do not breathe dust. Avoid contact with skin and eyes. Wear appropriate personal protective equipment, avoid direct contact.

#### Emergency Procedures

- Contain spill and monitor for excessive dust accumulation. Avoid unnecessary personnel and equipment traffic in the spill area. Ventilate closed spaces before entering.

### 6.2 Environmental precautions

- No special environmental precautions necessary.

### 6.3 Methods and material for containment and cleaning up

#### Containment/Clean-up Measures

- Avoid generating dust.
- Use clean, non-sparkling tools to collect material.
- Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration.

### 6.4 Reference to other sections

- Refer to Section 8 – Exposure Controls/Personal Protection and Section 13 – Disposal Considerations.

## Section 7: Handling and Storage

### 7.1 Precautions for safe handling

#### Handling

- Avoid contact with molten material, do not breathe fumes, vapors, dust or sprays from molten or burning material. When processing at >600°F (315°C), consider use of a respirator to avoid breathing decomposition products.
- Do not use in areas without adequate ventilation. Minimize dust generation and accumulation. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and binding, or inert atmospheres.
- Use appropriate Personal Protective Equipment (PPE). Avoid contact with skin and eyes. Do not breathe dust. Wash thoroughly with soap and water after

handling and before eating, drinking, or using tobacco.

## 7.2 Conditions for safe storage, including any incompatibilities

### Storage

- Keep container closed and in ventilated area away from ignition sources, heat, open flames, and direct sunlight. Do not store with compatible materials.

## 7.3 Specific end use(s)

- Refer to Section 1.2 – Relevant identified uses

## 7.4 Other Information

- For prevention of fire and explosion, keep from contact with incompatible materials. Minimize dust generation and accumulation. Because product may accumulate a static charge, use proper bonding and/or grounding procedures prior to transfer. In the United States of America, refer to NFPA® Pamphlet No. 654, "Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, 2006 edition."

## Section 8: Exposure Controls/Personal Protection

### Ingredients with workplace control parameters

Ingredients	CAS-No.	Value Type (Form of Exposure)	Control parameters/Permissible concentration	Basis
Wax	8002-74-2	TWA	2 mg/m <sup>3</sup>	ACGIH
			2 mg/m <sup>3</sup>	OSHA P0

## 8.1 Control parameters

### Exposure Limits/Guidelines

- No applicable exposure limits available for product or components.

## 8.2 Exposure controls

### Engineering Measures/Controls

- Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. Supplementary local exhaust ventilation, closed systems, or respiratory and eye protection may be needed in special circumstances; such as poorly ventilated spaces, very hot processing, evaporation of liquids from large surfaces, spraying of mists, mechanical generation of dusts, drying of solids, etc.

### Personal Protective Equipment

#### Respiratory

- For limited exposure use an N95 dust mask. For prolonged exposure use an air-purifying respirator with high efficiency particulate air (HEPA) filters. Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or symptoms are experienced.

#### Eye/Face

- Wear safety goggles.

#### Hands

- Wear thermally resistant gloves and long sleeves when handling molten product

#### Skin/Body

- Wear long sleeves and/or protective coveralls.

#### Environmental

#### Exposure Controls

- Follow best practice for site management and disposal of waste.

## Section 9: Physical and Chemical Properties

### 9.1 Information on Physical and Chemical Properties

Material Description			
Physical Form	Solid	Appearance/Description	A translucent to whitish solid with an odorless to mild odor.
Color	Translucent to whitish	Odor	Odorless to mild
Odor Threshold	NDA		
General Properties			
Boiling Point	NDA	Melting Softening Point	110° C (228° F)
Decomposition Temperature	NDA	pH	NDA
Specific Gravity/Relative Density	0.93 Water = 1	Water Solubility	Negligible
Viscosity	950 cps +/- 50 @ 177 C (350° F)	Explosive Properties	Not Explosive
Oxidizing Properties	Not an oxidizer		
Volatility			
Vapor Pressure	NDA	Vapor Density	NDA
Evaporation Rate	NDA		
Flammability			
Flash Point	204° C (400° F) (estimated)	UEL	NDA
LEL	NDA	Auto Ignition	NDA
Flammability (solid, gas)	Not Flammable		
Environmental			
Octanol/Water Partition coefficient	NDA		

**9.2 Other Information**

- No additional physical and chemical parameters noted.

**Section 10: Stability and Reactivity****10.1 Reactivity**

- No dangerous reaction known under conditions of normal use.

**10.2 Chemical stability**

- Stable under normal temperatures and pressures.

**10.3 Possibility of hazardous reactions**

- Hazardous polymerization not indicated.

**10.4 Conditions to avoid**

- Heat, sparks, open flame.

**10.5 Incompatible materials**

- Strong oxidizing agents, fluorine.

**10.6 Hazardous decomposition products**

- No data available.

**Section 11: Toxicological Information****11.1 Information on toxicological effects**

GHS Properties	Classification
Acute toxicity	NDA
Aspiration Hazard	NDA
Carcinogenicity	NDA
Germ Cell Mutagenicity	NDA
Skin corrosion/Irritation	NDA
Skin sensitization	NDA
STOT-RE	NDA
STOT-SE	NDA
Toxicity for Reproduction	NDA
Respiratory sensitization	NDA
Serious eye damage/Irritation	NDA

**Route(s) of entry/exposure**

- Inhalation, Skin, Eye, Ingestion

**Medical Conditions Aggravated By Exposure**

- Inhalation, Skin, Eye, Ingestion

**Potential Health Effects  
Inhalation****Acute (Immediate)**

- Exposure to dust may cause irritation. Processes such as cutting, grinding, crushing, or impact may result in generation of excessive amounts of airborne dusts in the workplace. Nuisance dust may affect lungs but reactions are typically reversible.

**Chronic (Delayed)**

- Prolonged exposure to the dust may cause wheezing, chest tightness, productive cough, nasal irritation and symptoms of chronic respiratory disease.

**Skin****Acute (Immediate)**

- Exposure to dust may cause mechanical irritation.

**Chronic (Delayed)**

- No data available

**Eye****Acute (Immediate)**

- Exposure to dust may cause mechanical irritation. Excessive concentrations of nuisance dust in the workplace may reduce visibility and may cause unpleasant deposits in eyes.

**Chronic (Delayed)**

- No data available

**Ingestion****Acute (Immediate)**

- Excessive concentrations of nuisance dust in the workplace may cause mechanical irritation to mucous membranes.

**Chronic (Delayed)**

- No data available

**Section 12: Ecological Information****12.1 Toxicity**

- NDA

**12.2 Persistence and degradability**

- NDA

### 12.3 Bioaccumulative potential

- NDA

### 12.4 Mobility in Soil

- NDA

### 12.5 Results of PBT and VpVb assessment

- PBT and vPvB assessment has not been carried out.

### 12.6 Other adverse effects

- NDA

## Section 13: Disposal Considerations

### 13.1 Waste treatment method

#### Product waste

- Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

#### Packaging waste

- Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

## Section 14: Transport Information

	14.1 UN number	14.2 UN proper shipping name	14.3 Transport hazard class(es)	14.4 Packing group	14.5 Environmental hazards
DOT	NDA	Not regulated	NDA	NDA	NDA
TDG	NDA	Not regulated	NDA	NDA	NDA
IMO/IMDG	NDA	Not regulated	NDA	NDA	NDA
IATA/ICAO	NDA	Not regulated	NDA	NDA	NDA

### 14.6 Special precautions for user

- None known.

### 14.7 Transport in bulk according to Annex II or MARPOL 73/78 and the IBC Code

- Not relevant.

## Section 15: Regulatory Information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### SARA 311/312 Hazards

- No SARA Hazards

#### SARA 302

- SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

#### SARA 313

- SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis)

report.

**California Prop 65**

- In compliance, no reportable substances

**CERCLA**

- In the event of a spill, the end user should verify whether reporting is required under local, state, and/or federal regulations.

**CONEG**

- These products are in compliance with the heavy metals requirements of the Coalition of Northeastern Governors and California Toxics in Packaging Prevention Act (AB2021).

**Ozone Depleting Substances**

- Incompliance with 40 CFR 82, no reportable substances.

**The ingredients of this product are reported in the following inventories:****TSCA**

On TSCA Inventory

**DSL**

All components of this product are on the Canadian DSL.

**REACH**

Not in compliance with the inventory

**AICS**

On the inventory, or in compliance with the inventory

**NZIoC**

Not in compliance with the inventory

**ENCS**

Not in compliance with the inventory

**KECI**

On the inventory, or in compliance with the inventory

**PICCS**

On the inventory, or in compliance with the inventory

**IECSC**

On the inventory, or in compliance with the inventory

**TWINV**

Not in compliance with the inventory

**Inventories Legend**

TSCA (USA)

DSL (Canada)

REACH (Europe)

AICS (Australia)

NZIoC (New Zealand)

ENCS (Japan)

KECI (Korean)

PICCS (Philippines)

IECSC (China)

TWINV (Taiwan)

**Section 16: Other Information****Last Revision Date**

01/Mar/2018

**Preparation Date**

01/Mar/2018

**For Other Information**

Contact Palmetto Adhesives Company Customer Service 1-800-572-5403  
(Monday-Friday, 8:00am-5:00pm – Eastern Standard Time)

**Disclaimer/Statement of Liability**

It is your responsibility to determine that our product is safe, lawful, and technically suitable for your intended uses. This material safety data sheet cannot cover all possible situations which the user may experience during processing. Each aspect of the user's operation should be examined to determine if, or where, additional precautions may be necessary. All health and safety information contained in this material safety data sheet should be provided to employees and/or customers. Palmetto Adhesives Company must rely on the user to use this information to develop appropriate work practice guidelines and employee instructional programs specific to the user's operation.



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The information in this sheet is valid for cited regulations published as of the date this document was prepared, as shown herein. Updates may be prepared as the regulations are amended or pending revised information about the resin. It is the customer's responsibility to seek updated regulatory information on any specific resin.

**Key to abbreviations**

NDA = No data available