

Combi's alphapack[®] is an ultra-compact system for top loading products into corrugated cases. This system features an integrated case erector, yielding the smallest footprint in the industry while accommodating a wide range of case sizes and pack patterns. The alphapack fits into the tightest packaging lines for precise top-loading of cartons, cans, bottles, bags and other products in single or multiple layers. Gentle product handling with vacuum or mechanical product pickup assure consistent case loading and product integrity. The alphapack system features heavy-duty welded tubular steel construction, integrated touchscreen controls and diagnostics with a linear servo system capable of 25 picks per minute. This well built machine will provide years of reliable service.

ALPHAPACK® FEATURES:

- Ultra compact footprint with integrated case erector
- Motorized high volume vacuum case pick
- Vacuum blowoff every cycle to clear corrugated dust buildup
- Heavy-duty welded steel construction with lifetime guarantee
- Quick release change parts for fast product changeovers
- Two axis servo pick & place unit for gentle product handling
- Packs single or multiples layers into unsealed case
- · Guarding with hinged doors and safety interlocks
- EZ load, walk-in 50" powered case magazine
- Right hand or left hand execution



ELECTRICAL SERVICE:

240 volt /3ph /60Hz /25 amps

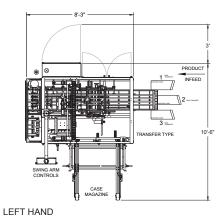
AIR REQUIREMENTS:

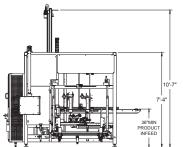
80 PSI clean air supply.
Consumes approximately 30 cfm

LAYER WEIGHT LIMITS			
up to 15 lbs	25 ppm		
16 - 25 lbs	20 ppm		
26 - 35 lbs	15 ppm		
36 lbs	10 ppm		

MODEL	CASE SIZE MIN	CASE SIZE MAX	SPEED:
	(LXWXH)	(LXWXH)	CPM*
Alphapack	8½ x 4¾ x 4"	20 x 13½ x 19½"	12 cpm or
250	(216x121x102mm)	(508x343x495mm)	25 picks/min
Alphapack	13 x 7¾ x 6"	24 x 16 x 18"	10 cpm or
300	(330x197x152mm)	(610x406x458mm)	25 picks/min

^{*} Speeds are dependent on case, product and pack pattern Maximum rotational speed 20 ppm







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