# FPS 400HPA



# **FPS 400HPA SPECIFICATIONS:**

**PRODUCTION SPEED LOAD SIZE** 

**WEIGHT CAPACITY** STRUCTURAL

**TURNTABLE DRIVE** 

**TURNTABLE SPEED** CARRIAGE DRIVE **FILM DELIVERY FILM ROLL POWER REQUIREMENTS** 

AIR REQUIREMENTS

1-40 LPH\*

55"L x 55"W x 82"H (80" Diagonal)

5000LBS

WELDED STEEL CONSTRUCTION 1/2HP SCR DRIVE, 20:1 GEARBOX 4 HEAVY DUTY SWIVEL CASTERS

0-15RPM

1/2HP SCR DRIVE, #50 ANSI CHAIN HURRICANE PRESTRETCH CARRIAGE

20" MACHINE FILM, 3" CORE

115VAC, 15A, 60Hz- PLUG AND PLAY

80 PSI @ 2.5CFM

**OPTIONS** 

• HEIGHT/BASE EXTENSION

• INTEGRATED SCALE PACKAGE

## **FULL SPECIFICATIONS:**

#### CONTROL FEATURES:

- Automatic film clamp, cut and wipe- Patent Pending 'No Hotwire' cutter system
- PLC Controls
- Remote control start / emergency stop (\*subject to local safety regulations)
- LCD Display Screen (providing function control viewina)
- Variable Turntable Speed 0-15 RPM
- Variable Film Carriage Speed Up/Down Control
- Separate Top/Bottom Wrap Selectors 1-9
- Separate Film Height Selector 1-9"
- Flush Mounted Control Panel (built into tower)
- Cycle Counter
- Manual Carriage Raise/Lower Control
- Turntable Jog with Auto Home Alignment
- Large Emergency push button power On / Off Switch with indicator light
- Start Cycle Push Button
- Standard Wrap Up/Down Program
- 12 Volt DC Control System (for operator safety)
- All circuits protected by fuses (easy access)
- 20 amp Power Board Circuits to carry a 10 amp load

\*Loads Per Hour- May vary depending on load sizes, loading/unloading speeds, and number of wraps or wrapping pauses on load.

### FILM DELIVERY SYSTEM:

- HURRICANE THREAD 20" prestretch film delivery system
- 200% factory set stretch (50-250% available upon request)
- Easy thread film carriage
- No hinges, latches or idler rollers to wear and cause inconsistent film stretching
- Electronic film force control on panel
- Adjustable mechanical force to load
- Linear analog proximity sensor film feed speed control
- 1/2 HP DC SCR variable speed film drive
- Triple beam auto height eye capable of recognizing all colors including black

## CARRIAGE LIFT:

- UHMW supports providing effortless movement and maximum stability (Qty4)
- Heavy duty ANSI #50 chain carriage lift
- 1/2 HP DC SCR variable speed drive
- · Carriage chain fully guarded

## TURNTABLE DRIVE:

- 0-15 RPM Table Speed
- 1/2 HP SCR variable speed
- Adjustable electronic soft start / stop
- Positive home position alignment
- Safety E-Stop button
- 4 heavy duty swivel casters